



SMART Cart® 

Automatic Guided Carts

Installed Systems



**JERVIS B. WEBB
COMPANY**

WORLDWIDE MATERIAL
HANDLING SOLUTIONS

BD Holdrege

Holdrege, Nebraska

A pallet jack is towed by a SmartCart AGC via a custom "hook" on the pallet jack. The AGC travels between the production line and warehouse. The AGC is equipped with Panelview, which selects the destination of the AGC. Two people were reassigned to other work as a result of the system resulting in a 100% ROI in less than six months.

SMARTCART
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SMARTCART

Model:	100 HD Tugger
No. of AGCs:	1
Operational:	August 2004 to January 2006
System Type:	Pallet Transport
Guide Path:	Magnetic Bar
System Active:	8 hours per day, 5 days a week
Load:	2000 pound trailer
Communication:	none
Battery Charging:	10-amp manually plugged into wall power at end of day.

Donco Air Products

Albion, Iowa

A SmartCart AGC tows trailers of miscellaneous parts around the factory, helping to reduce material handling costs.



Model:	100 HD Tugger
No. of AGCs:	1
Operational:	December 2004
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days a week.
Load:	2000 pound trailer
Communication:	none
Battery Charging:	10-amp charger manually plugged into wall power at end of day

Ethan Allen

A SmartCart AGC travels 1000 feet from one end of the building to the other delivering finished product from the end-of-the-line to shipping. This process change from man-aboard tow motors allowed for the reassignment of two workers to other duties, resulting in a 100% ROI in less than eight months.

Model:	100 HD Tugger
No. of AGCs:	1
Operational:	June 2006
System Type:	Product Delivery
Guide Path:	Epoxy Coated Magnetic Tape
System Active:	8 hours per day, 5 days a week
Load:	2000 pound trailer train
Communication:	none
Battery Charging:	8-amp charger stowed on AGC is manually plugged into wall power at the end of day.

Eldred, Pennsylvania



Graham Packaging

Five SmartCart AGCs are equipped with a conveyor deck to allow automatic load/unload from a conveyor system. The PLC indicates when banded pallets are ready for pick up at one of five pick-up points. The AGCs transport pallets to one of two drop-off conveyors for stretch wrapping. The CMS traffic control system prevents collisions. One fork truck driver was reassigned to other work on four shifts.

Model:	100 HD w/Conveyor
No. of AGCs:	5
Operational:	March 2005
System Type:	Pallet Transport
Guide Path:	Epoxy Coated Magnetic Tape
System Active:	24 hours per day, 7 days per week
Load:	1200 pound pallet
Communication:	Wireless 802.11b
Battery Charging:	Four 24-amp automatic chargers at pick stations.

York, Pennsylvania



Hearth & Home Technologies

Three SmartCart AGCs travel on an isolated path, servicing two to three delivery points on the production line. The AGCs travel between the stock room and various stations every hour. The line operator and stock attendant fills/empties the trailers. As a result of the AGC system, 14 workers were reassigned to other jobs.

Model:	100 HD Tugger
No. of AGCs:	3
Operational:	July 2003
System Type:	JIT Delivery
Guide Path:	Magnetic Bar
System Active:	8 hours per day, 5 days per week
Load:	2500 pound trailer train up to 8 trailers
Communication:	none
Battery Charging:	10-amp charger stowed on AGC is manually plugged into wall power at end of day.

Lake City, Minnesota



H.J. Heinz

SmartCart AGCs provide automated delivery of empty pallets and removal of full pallets from multiple, robotic palletizing cells. Full pallets are then delivered to an automated stretch wrapper. The system eliminated fork truck drivers from interfacing with robotic equipment.

Model:	300 DC
No. of AGCs:	3
Operational:	March 2010
System Type:	Pallet Transportation
Guide Path:	Magnetic Tape
System Active:	24 hours per day, 5 days per week
Load:	One 2500 pound full pallet and one empty pallet
Communication:	Wireless 802.11a
Battery Charging:	Two 40-amp automatic charging stations in loop

Florence, South Carolina



Imasen Bucyrus Technology, Inc.

Bucyrus, Ohio

Five SmartCart AGCs vehicle system transport racks of parts to assembly lines. Racks of painted parts are exchanged for empty racks at the paint line, while subassemblies are also transported to other work cells. Optical communications are employed by the work stations to tell AGCs what needs to be done, while the CMS system performs all traffic management responsibilities. This system was a cost effective replacement for an AGV system.



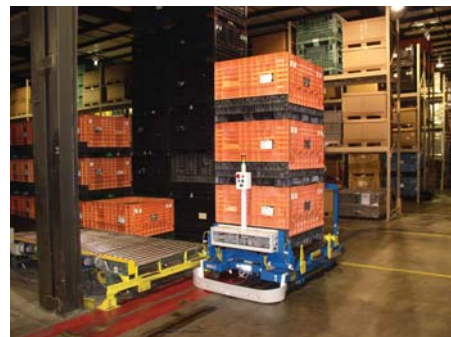
Model:	100 HD Custom
No. of AGCs:	5
Operational:	July 2008
System Type:	Rack Transportation
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 7 days per week
Load:	625 pound racks
Communication:	Wireless 802.11a and Optical Transceiver
Battery Charging:	On board 20-amp manual plug-in chargers, charge vehicles during the off shift.

MAHLE-Tennex North America

Murfreesboro, Tennessee

An injection machine operator loads, stacks and indexes pallets on a conveyor. The PLC indicates when stacks of nested pallets are ready for pick up at one of four pick-up points. Two SmartCart AGCs transport pallets to the warehouse drop-off conveyor. Fork trucks unload the warehouse conveyor as time allows. The CMS traffic control system prevents collisions. One fork truck driver was reassigned to other work on four shifts.

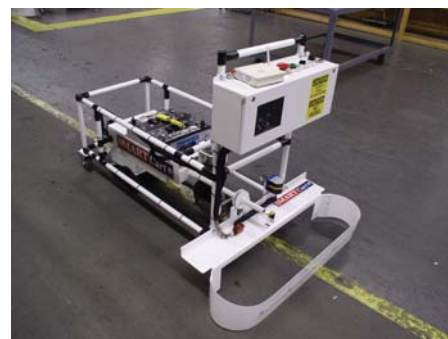
Model:	100 HD
No. of AGCs:	2
Operational:	March 2004 to September 2005
System Type:	Pallet Transport
Guide Path:	Epoxy Coated Magnetic Tape
System Active:	24 hours per day, 7 days a week
Load:	1300 pound pallets
Communication:	Wireless 802.11b
Battery Charging:	24-amp automatic charging each trip to warehouse.



Mark IV

Montreal, Quebec, Canada

Three SmartCart AGCs deliver totes containing process components to the assembly line while simultaneously transporting trailers of finished goods back to the warehouse. An operator loads parts (in totes) onto the vehicle, attaches an empty trailer and selects destinations via the CMS. Upon reaching its destination, the vehicle stops, an operator removes the parts and releases the vehicle. The SmartCart automatically moves to the next location. Following release from its last destination, the SmartCart returns to the warehouse to await its next command.

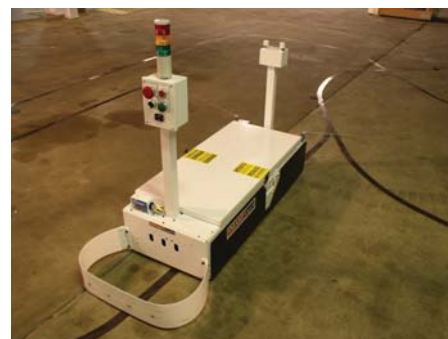


Model:	50 Tugger
No. of AGCs:	3
Operational:	September 2009
System Type:	Parts Delivery
Guide Path:	Magnetic Bar
System Active:	8 hours per day, 5 days a week
Load:	Small totes on vehicle towing 700# trailer
Communication:	Wireless 802.11a
Battery Charging:	20-amp charger stowed on AGC is manually plugged in

Proctor & Gamble

Auburn, Maine

The SmartCart AGCs delivers material to nine destination within the warehouse. The destinations can be selected using the front panel touchscreen HMI while the SmartCart is at the loading station.



Model:	100 HD Tugger
No. of AGCs:	1
Operational:	February 2009
System Type:	Product Delivery
Guide Path:	Magnetic Tape
System Active:	24 hours per day, 7 days a week
Load:	Four 220# Boxes
Communication:	None
Battery Charging:	24-amp automatic charging during loading

Sanyo Solar

Boxes and totes are moved from band saws to a Daifuku automated storage & retrieval system, and then delivered from the ASRS to squaring saws. The SmartCarts combined with multiple Daifuku ASRS provide a very efficient, highly automated material handling system.

Model:	100HD Custom w/Conveyor
No. of AGCs:	4
Operational:	September 2009
System Type:	Load Transport
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 7 days a week
Load:	Boxes and Totes
Communication:	Wireless 802.11g
Battery Charging:	Two 40-amp automatic charging stations

Salem, Oregon



Solutia

Six standard conveyor deck SmartCart AGCs provide automatic load and unload of pallets of nylon pellet bags and boxes. The system provides transportation from the end of filling lines to buffer zones, the loads are sorted on gravity conveyors for full pallets or a single lane of powered conveyor for partial pallets. This new system crosses paths with a Webb AGV. The systems are integrated to provide seamless traffic control.

Model:	300SC
No. of AGCs:	6
Operational:	September 2008
System Type:	Pallet Transportation
Guide Path:	Magnetic Tape
System Active:	24 hours per day, 7 days per week
Load:	2,350 pound pallets of nylon pellets
Communication:	Wireless 802.11a
Battery Charging:	4 - 40 amp automatic charge stations on path

Pensacola, Florida



TISA

Nineteen SmartCart AGCs are used to deliver full racks of parts to and return empty racks from an assembly line. The AGC automatically engages the load by tunneling under the rack and utilizing a pop-up pin. AGC traffic is controlled by the CMS and wireless call boxes pushed by operators. The AGC system allowed the customer to avoid the cost of material handling labor of man-aboard tow motors.

Princeton, Indiana



Model:	100TT
No. of AGCs:	19
Operational:	July 2009
System Type:	Rack Delivery/Parts Delivery
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 5 days per week
Load:	Automotive Parts
Communication:	Wireless 802.11a
Battery Charging:	Three 40-amp automatic charge stations in loop

Western Container

SmartCart AGCs deliver bins of preforms created in an injection molding process to dumpers that feed blow molding machines. These preforms are blown into plastic bottles. Smartcarts take product from gravity conveyors where product is staged for each blow molding line. Staging of product at a central location saves labor over more frequent delivery to each blow mold line.

Fife, Washington



Model:	300CF
No. of AGCs:	4
Operational:	October 2008
System Type:	Container Delivery
Guide Path:	Magnetic Tape and RF Tags
System Active:	24 hours per day, 7 days per week
Load:	550 pound plastic bins
Communication:	Wireless 802.11a
Battery Charging:	Three 40-amp automatic charge stations in loop

Western Container

Rancho Cucamonga, California

SmartCart AGCs deliver bins of preforms created in an injection molding process to dumpers that feed blow molding machines. These preforms are blown into plastic bottles. SmartCarts take product from gravity conveyors where product is staged for each blow molding line. Staging of product at a central location saves labor over more frequent delivery to each blow mold line.



Model:	300CF
No. of AGCs:	5
Operational:	August 2009
System Type:	Bin Transportation
Guide Path:	Magnetic Tape and RF Tags
System Active:	24 hours per day, 7 days per week
Load:	550 pound bins
Communication:	Wireless 802.11g
Battery Charging:	Five 55 amp automatic charge stations in loop

Western Container

Tolleson, Arizona

SmartCart AGCs deliver bins of preforms created in an injection molding process to dumpers that feed blow molding machines. These preforms are blown into plastic bottles. SmartCarts take product from gravity conveyors where product is staged for each blow molding line. Staging of product at a central location saves labor over more frequent delivery to each blow mold line.



Model:	300CF
No. of AGCs:	3
Operational:	September 2009
System Type:	Bin Transportation
Guide Path:	Magnetic Tape and RF Tags
System Active:	24 hours per day, 7 days per week
Load:	550 pound bins
Communication:	Wireless 802.11g
Battery Charging:	Three 40-amp automatic charge stations in loop



ACH

Seventy SmartCart AGCs are used to help build instrument panels (cockpits) for automobiles. The AGCs are loaded/unloaded with operator-assisted manipulators and travel continuously at a slow customer-adjustable speed through the instrument panel build stations. The AGCs must receive a permissive signal to continue through each build station from a customer-supplied Factory Automation System. The system also sequences instrument panels into the proper delivery sequence at the shipping dock. Changes to the production line (AGC speed) can be made easily via an off-board PLC operator input screen.

Model:	100 HD LHF
No. of AGCs:	70
Operational:	20 – January 2008, 40 – March 2008, 70 – May 2008
System Type:	Assembly line
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	600 pound IP and rotator
Communication:	Wireless 802.11a
Battery Charging:	19 24-amp automatic charge station in loop

Saline, Michigan



DCL

The SmartCart AGC allows operators to manually load parts at three build stations and automatically deliver parts to the paint line or packaging stations. The system eliminates material handling labor and provides the customer with a low-cost method of introducing automated material handling systems to their facility.

Model:	100 Unit Load
No. of AGCs:	1
Operational:	January 2008
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	200 pound parts
Communication:	none
Battery Charging:	Manual plug in

Concord, Ontario



Harley-Davidson

Fifteen SmartCart AGCs help build motorcycles. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/unloaded with operator-assisted manipulators. The AGC system offers ergonomic access via a specially equipped hydraulic lift.

Model:	100 HD Custom
No. of AGCs:	15
Operational:	February 2005
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 5 days a week
Load:	500 pound motorcycle sub-assembly
Communication:	Wireless 802.11b
Battery Charging:	20-amp charger stowed on AGC is manually plugged into wall power at the end of day.

Kansas City, Missouri



Harley-Davidson

Twenty SmartCart AGCs are used to help build motorcycles. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/unloaded with operator-assisted manipulators. The AGC system offers ergonomic access via a specially equipped hydraulic lift.

Model:	100 HD Custom
No. of AGCs:	17
Operational:	May 2006
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 5 days a week
Load:	1000 pound motorcycle
Communication:	Wireless 802.11b
Battery Charging:	20-amp charger stowed on AGC is manually plugged into wall power at the end of day.

York, Pennsylvania



John Deere

Eighty-eight SmartCart AGCs help build tractors. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/unloaded with operator-assisted manipulators. The AGCs are specially equipped with hydraulic lifts for easy access to work. Off path movement of the AGCs is accomplished via pendant control.

Model:	200 Custom
No. of AGCs:	88
Operational:	June 2005
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 6 days a week
Load:	1800 pound tractor
Communication:	Wireless 802.11b
Battery Charging:	5 40-amp automatic charging stations in loop.

Horicon, Wisconsin



Johnson Controls

Fourty-five SmartCart AGCs with rotating fixtures index through multi-station assembly line. Replaced Power & Free conveyor system, due to flexible path, ease of re-configuration and portability.

Model:	100HD LHF
No. of AGCs:	45
Operational:	November 2008
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 6 days a week
Load:	800 pounds
Communication:	Wireless 802.11a
Battery Charging:	Four 24-amp automatic charging stations in loop

Northwood, Ohio



Johnson Controls

Two independent (crossing) SmartCart AGC loops receive empty shipping pallets (1 of 2 types), stop at appropriate product load stations, and transport loaded pallets to appropriate shipping sequencer. AGC preferred over fixed conveyors due to open area and flexible path.

Model:	100HD LHF with Rotating Pallet Fixture
No. of AGCs:	16
Operational:	June 2009
System Type:	Pallet Delivery
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 6 days a week
Load:	750 pound fixture & load
Communication:	Wireless 802.11a
Battery Charging:	12-amp charger stowed on AGC is manually plugged into wall power at end of day.

Northwood, Ohio



Johnson Controls

Ninety-nine SmartCart AGCs were used to help build instrument panels (cockpits) for automobiles. All AGCs indexed at the same time on the production line based on PLC programmable time. The AGCs, which were loaded/unloaded with operator-assisted manipulators, moved over 1.2 million loads.

Model:	100 LHF
No. of AGCs:	99
Operational:	February 2002 - October 2008
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	19 hours per day, 6 days a week
Load:	700 pound fixture & load
Communication:	Wireless 802.11b
Battery Charging:	10-amp charger stowed on AGC is manually plugged into wall power at end of day.

Whitby, Ontario, Canada



Kubota

Gainesville, Georgia

Nine SmartCart AGCs are equipped with a special automatic couple/de-couple hitch and load carrying deck. Empty assembly trailers are automatically coupled and towed through parts picking zones ending with the trailer receiving a vehicle frame from an overhead lift mechanism. The AGC de-couples the trailer and travels to the unload station at the assembly line. The AGC system eliminated the need for man-aboard tow motors.



Model:	200 Tugger
No. of AGCs:	9
Operational:	February 2007
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	Miscellaneous parts for assembly line
Communication:	none
Battery Charging:	8-amp manual chargers stowed on cart.

Kubota

Gainesville, Georgia

Seven SmartCart AGC tow pairs of trailers from parts load station to assembly stations where operator first loads a completed assembly on the empty trailer, then unloads parts from second trailer to assembly fixture. The AGC then released to the finishing line load station where completed assembly is unloaded. It then returns to parts load station. AGC system replaced manually pushed carts, ensuring throughput with reduced labor content.



Model:	100HD Tugger
No. of AGCs:	7
Operational:	August 2008
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	Parts for assembly line - 1500 pounds
Communication:	Wireless 802.11a
Battery Charging:	24-amp automatic charging in loop

Yamaha

Newnan, Georgia

Seventeen SmartCart AGCs move All Terrain Vehicles (ATV) through the final trim section of the assembly line. AGCs index according to plant PLC indicated job interval, providing a stationary work area for line workers. Equipped with a low profile frame and manual turntable, these vehicles provide workers an ergonomic interface to the ATVs.



Model:	200 LHF
No. of AGCs:	17
Operational:	May 2008
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	24 hours per day 5 days per week
Load:	1200 pound all terrain vehicles
Communication:	Wireless 802.11g
Battery Charging:	3 40-amp automatic charging stations in loop.

CTURING

SMART Cart®



A U T O M A T I C G U I D E D C A R T



Chrysler

Forty-seven SmartCart AGCs are used to deliver instrument panels. Pallets are robotically loaded onto AGCs and transported to the side of the assembly line where it is manually unloaded and inserted into an automobile. The AGC delivery system provides floor transport quicker than an overhead conveyor system. As a result, less loads need to be stored in the system, allowing for additional time in the broadcast window.

Model:	100 HD LHF
No. of AGCs:	47
Operational:	July 2007
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 5 days per week
Load:	400 pound IP on pallet
Communication:	Wireless 802.11b
Battery Charging:	9 24-amp automatic charge stations in loop

St. Louis, Missouri



Chrysler

Engines are dressed and loaded onto SmartCart AGCs. The AGCs transport engines to the production line where they are raised into place with a customized hydraulic lift. The AGC system improved plant safety and layout because the engine dressing process was moved away from the production line.

Model:	200 Tugger
No. of AGCs:	5
Operational:	August 2006
System Type:	Assembly / Transport
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	1500 pound engine/transmission
Communication:	Wireless 802.11b
Battery Charging:	20-amp charger stowed on AGC is manually plugged into wall power at end of day.

Valencia, Venezuela



GM CAMI

Ingersoll, Ontario, Canada

Fourteen SmartCart AGCs are used for a Just-In-Time (JIT) fascia delivery system. Parts are picked from the stock area and delivered to the production line. The AGCs are manually loaded/unloaded by operators. The AGCs are equipped with custom carousels for easy part access and load sensing for automatic release from the delivery point. Due to area restrictions near the production line, fascias could not be stored in close proximity to the usage point. The AGC system was less than half the price of other options and require no material handling laborers. April 2009 these vehicles were redeployed to other in-plant operations.

Model:	100 HD LHF
No. of AGCs:	14
Operational:	July 2005
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 6 days per week
Load:	4 - 50 pound parts in ergonomic positions
Communication:	Wireless 802.11b
Battery Charging:	5 24-amp automatic charging stations in loop.



GM CAMI

Ingersoll, Ontario, Canada

SmartCart AGCs system is used for line side testing of vehicle electrical systems (GMC Terrain & Chevrolet Equinox). SmartCarts sequence test devices alongside the assembly line where they are plugged into the car by an operator. Following test, the operator unplugs the device and releases the SmartCart which returns to the queue area. Traditionally, overhead conveyors (Power & Free or electrified monorail) have been used for this application. The SmartCart system was chosen because it is cost effective, easily modified, installs quickly and requires no overhead or floor support structure.

Model:	100 HD Unit Load
No. of AGCs:	5
Operational:	February 2009
System Type:	Line Side Electrical Testing
Guide Path:	Magnetic Tape
System Active:	24 hours per day, 6 days per week
Load:	Electrical Test Devices
Communication:	none
Battery Charging:	Two 24-amp automatic charging stations in loop.



GM Hamtramck

Brownstown Township, Michigan

SmartCart AGC delivery system moves battery components from a pallet load area to the assembly machine. This system uses 28 refurbished AGCs that were from GM plants that were shut down.



Model:	100 HD LHF
No. of AGCs:	28
Operational:	Pending
System Type:	Build Line for Batteries
Guide Path:	Magnetic Tape
System Active:	Pending
Load:	Battery Cells and Completed Batteries
Communication:	Wireless 802.11a
Battery Charging:	Automatic charging stations in loop with additional on-board maintenance charger.

General Motors (LDTA)

Lansing, Michigan

Fifty-one SmartCart AGCs are equipped with dual roller decks that receive pallets of seats or cockpits at the receiving docks. The AGCs then proceed to the main assembly line where components are unloaded with manipulators. The AGC system eliminates the need for fork truck or tow motor drivers.



Model:	100 HD w/ Gravity Conveyor
No. of AGCs:	51
Operational:	July 2006
System Type:	Pallet Delivery
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 6 days per week
Load:	Pallet of seats or cockpits
Communication:	Wireless 802.11a
Battery Charging:	2 24-amp automatic charging stations in loop.



General Motors (LGR)

Fourteen SmartCart AGCs are used to assemble a hatch door on an automobile. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/unloaded with operator-assisted manipulators. The AGCs are customized with manual turntables (not shown) for easy access to work.

Model:	100 HD LHF
No. of AGCs:	14
Operational:	June 2006
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 6 days a week
Load:	Rear hatch for automobile
Communication:	Wireless 802.11b
Battery Charging:	2 24-amp automatic charging stations in loop.

Lansing, Michigan



General Motors

Twenty-six SmartCart AGCs transport hoods and deck lids from one tooling cell to another. This system utilizes AGCs from a previous GM installation at a facility that had shut down.

Model:	100 HD LHF
No. of AGCs:	26
Operational:	December 2008
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	20 hours per day, 5 days a week
Load:	Sheet Metal Parts - Hoods and Deck lids
Communication:	Wireless 802.11b
Battery Charging:	8-amp charger stowed on vehicles, plugged in at shift end

Oshawa, Ontario, Canada



General Motors

Fifty-three SmartCart AGCs are used to help build automobiles. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/ unloaded with operator-assisted manipulators. The AGCs are specially equipped with replaceable drive modules for easy maintenance. The AGC system provides a scalable material handling solution with unencumbered access.

Wilmington, Delaware



Model:	200 LHF
No. of AGCs:	53
Operational:	February 2005
System Type:	Assembly Line
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	2500 pound automobile
Communication:	none
Battery Charging:	4 40-amp automatic charging stations in loop.

Honda of Canada

Eleven SmartCart AGCs help build axles for automobiles. All AGCs index at the same time on the production line based on PLC programmable time. The AGCs are loaded/unloaded with operator-assisted manipulators. The AGCs are specially equipped with laser bumpers. The AGC system allows production to take place across the aisle from the main assembly line without interrupting aisle traffic.

Alliston, Ontario, Canada



Model:	100 HD LHF
No. of AGCs:	11
Operational:	April 2004 - March 2008
System Type:	Assembly Line
Guide Path:	Magnetic Bar
System Active:	19 hours per day, 6 days a week
Load:	1250 pound load & fixture
Communication:	Wireless 802.11b
Battery Charging:	3 24-amp automatic charging stations in loop.

Nissan

Five SmartCart AGCs transport empty engine pallets to the production line where the pallets are loaded by an operator with a manipulator. Filled pallets are returned to their origin where they are traded for empties. Line rate is one pallet per minute. The AGC system saves two people per shift (over three shifts). Pay back on the investment was less than 18 months.

Model:	200 w/ 2 Conveyors
No. of AGCs:	5
Operational:	September 2006
System Type:	Pallet Delivery
Guide Path:	Magnetic Tape
System Active:	23 hours per day, 5 days per week
Load:	2 - 600 pound engine pallets
Communication:	Wireless 802.11b
Battery Charging:	Three 40-amp automatic charging stations in loop.

Aquascalientes, Mexico



Nissan

Twelve SmartCart AGCs are used to transport parts from the kitting area to line side, helping reduce material handling costs.

Model:	100 HD w/ Lift
No. of AGCs:	12
Operational:	May 2008
System Type:	Rack Delivery
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 5 days per week
Load:	Small Parts Bins
Communication:	Wireless 802.11a
Battery Charging:	20-amp manual chargers stowed on cart

Canton, Tennessee



Nissan

Five SmartCart AGCs run constantly to transport racks of parts from the picking area to the production line. The AGC system eliminates the need for labor to manually push carts or tow with a tow motor.

Decherd, Tennessee



Model:	100 HD Tugger
No. of AGCs:	5
Operational:	January 2008
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	22 hours per day, 5 days per week
Load:	500 pound rack
Communication:	none
Battery Charging:	Battery charge & swap

Nissan

Five SmartCart AGCs are used to transport parts between stations, helping reduce material handling costs.

Smyrna, Tennessee

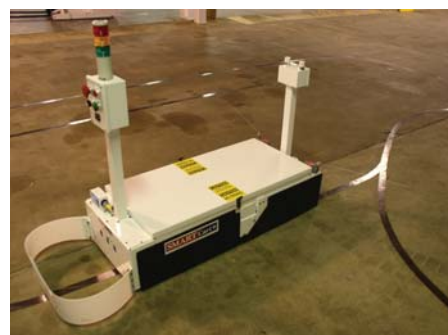


Model:	100 HD Tunnel/ Tugger
No. of AGCs:	5
Operational:	August 2006
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	8 hours per day, 5 days per week
Load:	Miscellaneous parts for assembly line
Communication:	none
Battery Charging:	8-amp manual chargers stowed on cart.

Nissan

Sixteen SmartCart AGCs transport empty trailers to a kitting area, where trailers are manually loaded. The AGCs with full trailers proceed to production line where they slow to match line speed and kits are manually unloaded. Once empty, they return to the kitting area. The system eliminates the need for labor to manually push carts or tow with a tow motor.

Smyrna, Tennessee



Model:	100 HD Tugger
No. of AGCs:	16
Operational:	August 2007
System Type:	Kitting/Parts Delivery
Guide Path:	Magnetic Tape
System Active:	16-20 hours per day, 5 days per week
Load:	1600 pound trailer train
Communication:	Wireless 802.11g
Battery Charging:	Battery swap & charge

Nissan

Eight SmartCart AGCs are used to transport parts from the kitting area to line side, helping reduce material handling costs.

Smyrna, Tennessee



Model:	100 HD Tunnel/ Tugger
No. of AGCs:	8
Operational:	May 2008
System Type:	Parts Delivery
Guide Path:	Magnetic Tape
System Active:	16 hours per day, 5 days per week
Load:	Small Parts Bins
Communication:	none
Battery Charging:	20-amp manual chargers stowed on cart.

OTIVE

SMART Cart®



A U T O M A T I C G U I D E D C A R T

JERVIS B. WEBB COMPANY
WORLDWIDE MATERIAL HANDLING SOLUTIONS



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